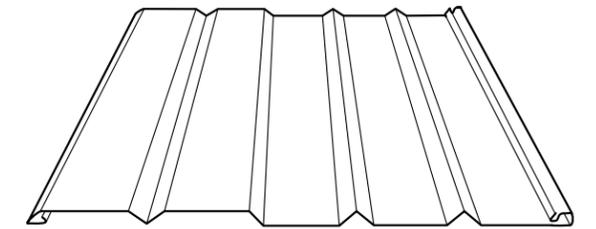
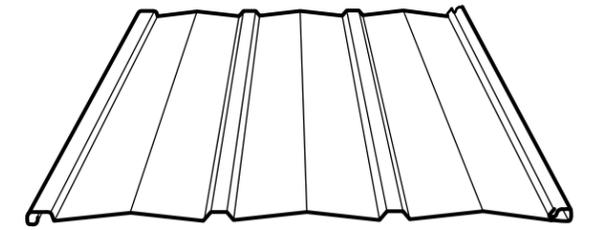




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VINYL SKIRTING
OEM INSTALLATION INSTRUCTIONS



Style Crest, Inc.
Drawer A • 2450 Enterprise Street
Fremont, Ohio 43420

Vinyl Skirting Alternative Attachment Method

OEM Option

Overview: This process provides a secure attachment point for vinyl skirting which meets HUD 3285.504 (b) and (d), which prohibit attaching skirting in a manner to cause water entrapment or impeding siding expansion and contraction.

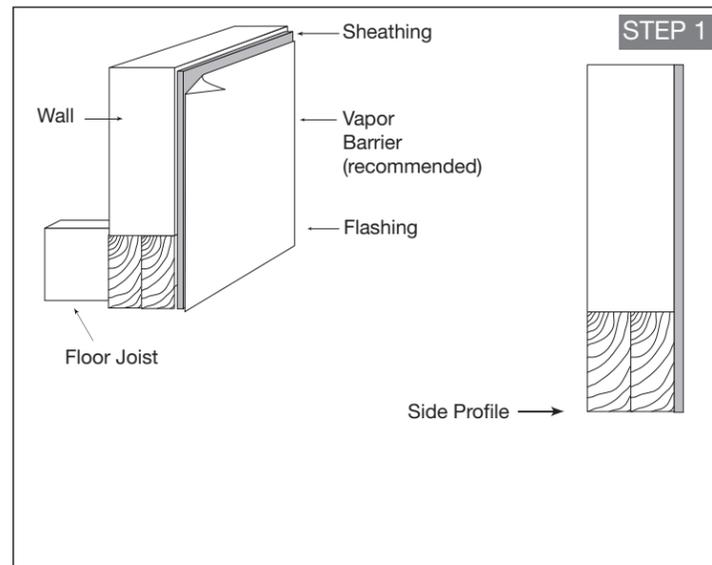
OEM Factory Installation

Tools Required: Only standard tools are required, including metal cutting snips and hammer or pneumatic nailer.

Materials required: Metal flashing of sufficient width and gauge to provide rigidity and sufficient fastening surface below the bottom of the lowest row of siding on the home (see diagrams below). The material should be rated for outdoor exposure (galvanized steel or aluminum). Typically this will be 6" wide 20 Gauge galvanized steel flashing material.

Step 1: Installation Process

With the exterior wall of the home constructed, and BEFORE the addition of the siding starter strip, determine the amount of siding overhang (typically 1", but varies by home manufacturer and model). Add a minimum of 2.5" to the siding overhang dimension (typically 3.5"). This is the amount of metal flashing that must extend BELOW the bottom of the floor system-see diagrams. For ease of installation, this amount can be subtracted from the total width of the material used (example 6" total width-3.5"=2.5"). This is the amount of metal flashing that will remain above the bottom of the floor, and is available for attachment to the home. A chalk line at this level will give an easy guide to the placement of the metal flashing (see diagram).

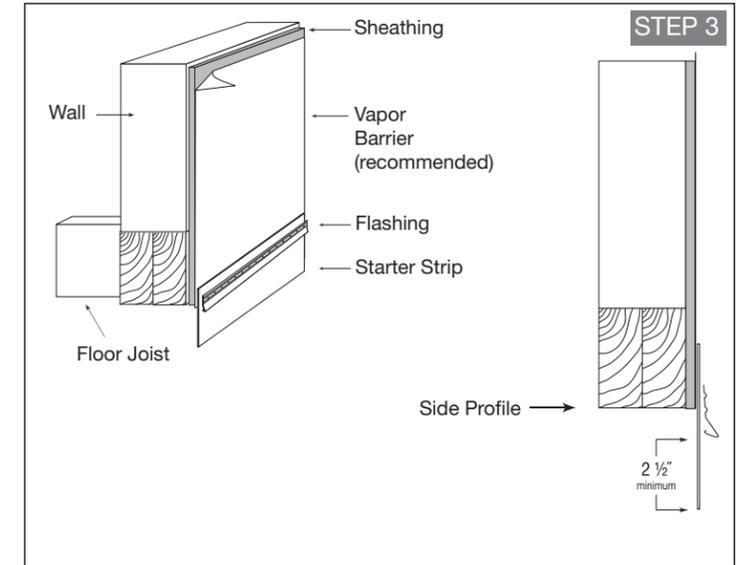


Step 2: Installing the metal flashing to the home

Secure the metal flashing to the home with 1-1/2" long roofing nails or pneumatically drive staples of sufficient size. (See diagram)

Step 3: Installation of starter strip

Attach the siding starter strip in its correct position to achieve the correct siding overhang. (See diagram)



Step 4: Siding panel installation

Panels should be cut and installed following standard procedures. (See diagram)

Field Installation

Step 5: Field Installation of vinyl skirting

Follow the skirting manufacturer's installation instructions fastening the top back trim to the metal flashing with self-tapping screws being careful to leave the screws loose enough to allow for expansion and contraction of the top back trim. Continue with normal installation following the manufacturer's instructions. The top of the back top trim should be placed immediately below the bottom edge of the siding (See diagram)

